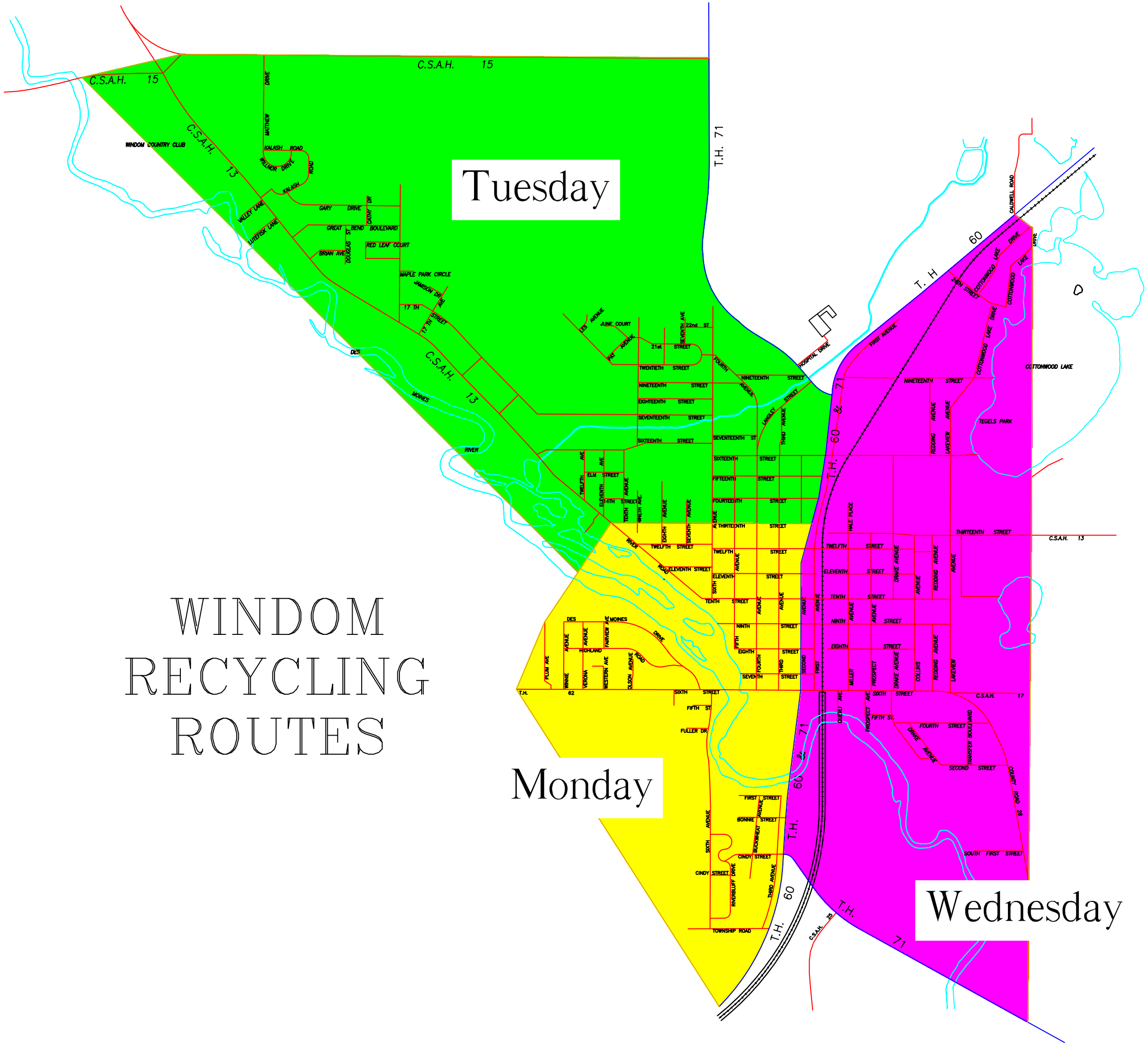WINDOM RECYCLING ROUTES